



TRIM, AG 335

Water-Based Semi-Gloss

Interior / Exterior

Uses

Is designed for use as a semi-gloss finish coat based on acrylic resin and white pigment with good reflectance for woodwork, frame and skirting.

It can be applied as a durable washable topcoat on plasterboard, cement sheet, render or concrete surfaces.

Environment & Health

Follow the appropriate Occupational Health and Safety guidelines applicable to the location where the application is undertaken. For more information, please refer to the safety datasheets for the individual components.



UV Resistant



Exterior / Interior Paint



Water Base



Environmentally Friendly

Packaging

The product is supplied in full units as a component pack.

TRIM	15 Litre
TRIM	4 Litre

Curing Times

Dry to touch	30 minutes
Hard dry	12 hours
Full curing	24 hours
Recoat interval, Min	1 hour
Recoat interval, Max	72 hours

Additional Information

Colours	White/Colour match AS2700
Finish	Semi-gloss
Solid Content (by Volume)-%	59±2
Theoretical spreading rate	8.3 m ² /lit 60 Mic.
Flashpoint	45°C
Specific gravity	1.1 kg/lit
V.O.C.	Max.80 gr/lit
Shelf life	1 Year (25°C / 77°F) from the time of production. Depending on storage conditions, mechanical stirring may be necessary before use.

Substrate Requirements

Good to manually prepared surfaces. Apply TRIM as a first coat to achieve maximum coverage.

TRIM is our premium quality Semi-Gloss woodwork paint with fantastic UV and anti-microbial resistance, meaning weather damage and mould.

Surface Preparation

All surfaces must be thoroughly cleaned and free of all loose dirt, dust, grease, loose or flaking paint, and loose surface plaster. Efflorescence or mold on masonry or concrete surfaces must be treated. Flatten gloss surfaces by thoroughly sanding and wiping clean with a damp cloth, then apply primer, sealer or undercoat as required. For best results on exterior substrates such as timber, brick, blockwork, and compressed fibre cement sheet it is recommended to use Chemstuk Ez2Cover undercoat.

Mixing

Mix with a slow-speed drill and helical spinner head for 60 seconds. Mix until uniform.

Application Method

Method	Airless sprays	Air spray	Brush (touch-up)
Thinner (max. vol.)	Water up to (5%)	Water up to (5%)	Water up to (5%)
Spray setting	NA		
Pump ratio minimum	40:1		
Tip size	021"	1.6 mm	217-219
Tip pressure	150 bar/2200 Psi	4 – 5 bar	
Cleaning of tools	Water		
Indicated film thickness, dry	75 microns		
Indicated film thickness, wet	100 microns		

Conditions: Do not apply when relative humidity exceeds 80% or when the surface to be coated is less than 3°C above the dew point.

Storage

Time	12 Months in Unopened Packs.
Temperature	Storage temperature between 5°C and 35°C.
Protection	Should be stored inside and protected from frost, weather, moisture, direct sunlight and contamination ingress.

Remarks

Preceding Coat	EZ2Cover, PRIMIT HB20 (if necessary)
Subsequent Coat	TRIM (if necessary)

A completely clean surface is mandatory to ensure intercoat adhesion, especially at long recoating intervals. Any dirt, oil, and grease have to be removed, e.g., with a suitable detergent. Salts should be removed by freshwater hosing. To check the adequate quality of the surface cleaning a test patch is recommended before actual recoating.



Film Thickness

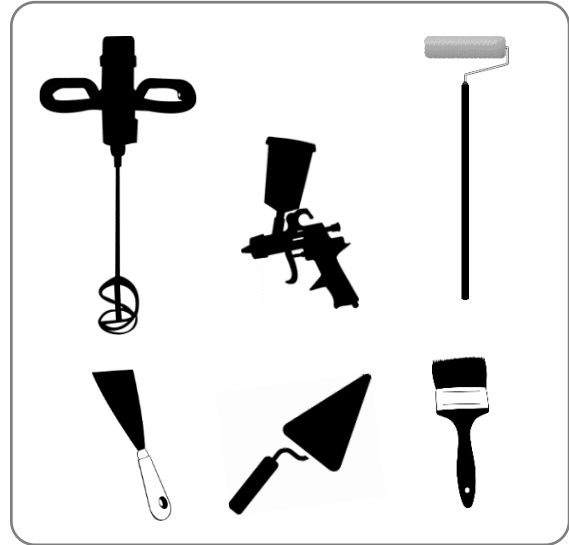
May be specified in another film thickness than indicated depending on purpose and area of use.

This will alter the spreading rate and may influence drying time and recoating intervals. Normal range is 50-125 microns/ 2-5 mils.

Recoating and drying/curing time

Recoating intervals related to later conditions of temperature:

(40 micron/1.6 mils dry film thickness)



Safety

Refer to SDS for Dangerous Goods classification.



Application Equipment

The use of correct application equipment is critical as incorrect application tools can result in poor finishing and incorrect material consumption. Always test the application equipment prior to commencing work. The following equipment is recommended for this application.

DISCLAIMER

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AG 335 / REV 4/ 2026